

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61496

Friday, August 27, 2010 7:46:12 AM



Page 2

Item ID: D2649

Accept



Setup Start



Revision ID:

Stop



Item Name: Cross Bolt Spacer

Start Date: 8/27/2010 Start Qty: 200.00



Cust Item ID:

Required Date: 8/31/2010 Req'd Qty: 200.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

125

0.00



Skidtubes

Memo

0.00

Skidtubes

1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

200 - BE 10/09/02

130

0.00



Packaging

Identify as per dwg & Stock Location

LG

Memo

0.00

Packaging

STOCK IN SKIDTUBE CELL

200 - BE 10/09/02

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/09/02

mf
10-9-02

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Picklist Print

Friday, August 27, 2010 7:46:11 AM

Page 1

Work Order ID: 61496



Parent Item: D2649

Parent Item Name: Cross Bolt Spacer

Start Date: 8/27/2010

Required Date: 8/31/2010

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP F02.03.26 Added turning on Cobra NG
added cleaning DD verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.375W.058		Purchased	No			100	f	83.4940	0.2833	59.64211			



6061-T6 RD Tube .375 x.058W



Location

Loc Qty

Loc Code

MAT

60

114676

60

MAT014

23.494

110968

1.416

111432

2.708

111944

17.67

113718

1.7

60

2.708
80

JL 10/08/31

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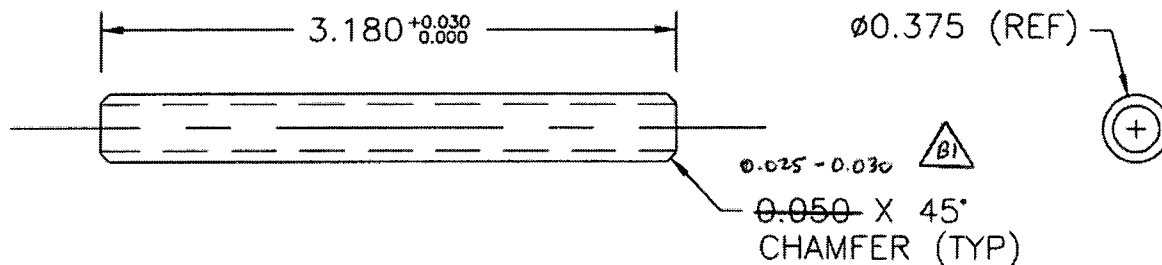
NOTE: Date & initial all entries



DESIGN <i>DMS</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DMS</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
BI	CP 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED
98.01.20 DS

*61496



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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